

Date: Wednesday, 3/15/2006 3:46:31 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET RIB	
Job Number	: 26259		Part Number	: D31661	
Estimate Number	: 10402		Drawing Number	: D3166 REV A1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 3/15/2006	S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Revision	: A1	
First Issue	: / /	Type	: LANDING GEAR		
Previous Run	: 25844		Material	: N/A	
Written By	: See Comment Below		Due Date	: 3/31/2006	
Checked & Approved By	: JF 06.03.16		Qty:	40	Um: Each
Comment	: Est. A 02.08.23 New issue KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W		
		Comment: Qty.: 5.2500 f(s)/Unit Total : 52.5000 f(s) 304 SQ Tube.75x.75x.065W (M304TS0750W065) Material: 304/316 SS tube 0.065" wall		m100282 (4) Batch m100281 (36) PD 06-03-24
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1		
		Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 60.00" long.		PD 06-03-24 (4)
3.0	BENDING	BENDING MACHINE		
		Comment: BENDING MACHINE Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004.		PD 06-03-27 (40)
4.0	QC6	DIMENSIONAL CHECK		
		Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)		PD 06/03/27 (40)
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: LG		PD 06-03-27 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 05/03/28  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

40  
DD 06/03/28

Job Completion



U 06-03-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

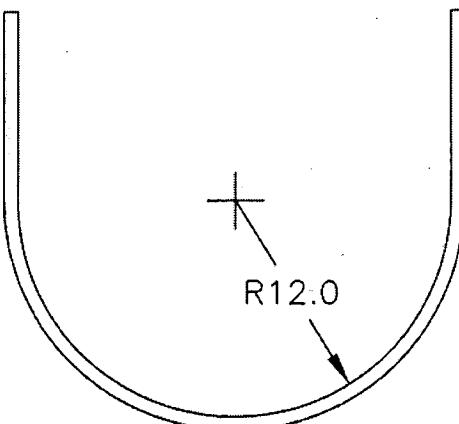
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**A/C  
ISSUED

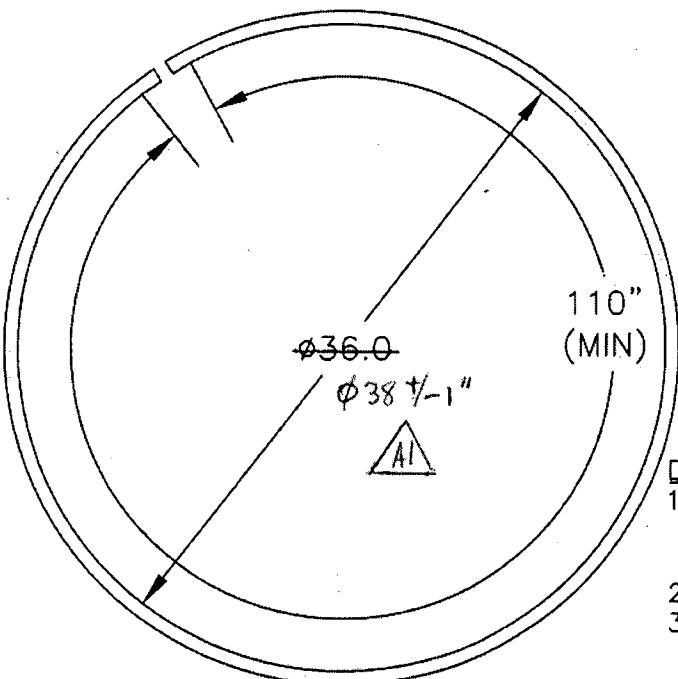
DESIGN #	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A 02.07.10		NEW ISSUE	
A1 <del>04.04.08</del> 04.04.08		38+/-1 WMS 36.0	

RELEASED  
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

D3166-3 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

SHOP COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICEWORK ORDER  
NO. 26259

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